



# **Heavy-duty Bench Grinders**

Model BG6 - 150mm Model BG8 - 200mm Model BG10 - 250mm



The Linishall Heavy-duty Industrial Bench Grinder is the first choice for all applications where reliability, long-life and usability are important. Unique adjustable eyeshields with magnifying glass assist in safe, accurate finishing or roughing of all types of componentry, tooling, etc. Optional additions include a pedestal stand, belt and disc grinding attachment and a mitre table.

- All models include as standard a safety E-stop emergency switch
- · Wheel dresser
- Adjustable oval eyeshields with magnifying glass
- · Cast metal tool rests · Adjustable work light
- · Pre-loaded bearings (no end play) • 2850 rpm
- Heavy sheetmetal wheel guards Model BG8 now has
- wider guards to accept 1" (25mm) wide wire wheels



MODEL	Grinding Wheel Dia.	Motor	Shaft Dia. (Wheel Bore)	Thread (Nut)
BG6	150mm (6")	450W (0.6HP)	12.7mm (1/2")	M12 x 1.75
BG8	200mm (8")	750W (1.0HP)	16mm (5/8")	M16 x 2.0
BG10	250mm (10")	900W (1.2HP)	19.5mm (3/4")	M18 x 2.5



## **Combined Wheel & Belt Grinders**

- Supplied fully assembled
- Can be fitted on Pedestal for a complete package

#### **Model BG8/915**

• Model BG8/915 consists of a 915 Belt & Disc Grinding Attachment fitted to the Linishall 8" (200mm) Heavy Duty Bench Grinder



Model BG10/1220

 Model BG10/1220 consists of a 1220 Belt Grinding Attachment fitted to the Linishall 10" (250mm) Heavy Duty Bench Grinder





# **Combined Wheel & Polisher**

Model BG8/GW/TS Model BG10/GW/TS

Consists of a Taper Spindle fitted to the Linishall 8" (200mm) Heavy Duty Bench Grinder, or the Linishall 10" (250mm) Heavy Duty Bench Grinder.

Supplied fully assembled

 Optional Buff Guard for 8" (200mm) Grinder · Can be fitted on Pedestal for a complete package Optional Buff Guard.

Model: BG10



#### **Combined Belt Grinder & Polisher**

#### Model BG8/915/TS Model BG10/1220/TS

- Model BG8/915/TS consists of a 915 Belt & Disc Grinding Attachment and Taper Spindle fitted to the Linishall 8" (200mm) Heavy Duty Bench Grinder
- Model BG10/1220/TS consists of a 1220 Belt Grinding Attachment and Taper Spindle fitted to the Linishall 10" (200mm) Heavy Duty Bench Grinder



# **Belt & Disc Grinding Attachment**

#### Model 915

supplied in clear blister packaging with full installation instructions.

- Fits easily to most 150mm (6") or 200mm (8") bench grinders
- Belt size: 915 mm x 50 mm (36"x2")
- Disc size: 178 mm (7")
- Rugged cast metal construction
- Simple assembly & adjustment
- Longer rubber contact wheel life
   Easy belt tracking with no tools required



# Linishall

## **Bench Grinder Accessories**

#### **Pedestal**

#### **Model BGSHEET**

Suitable for mounting Linishall, and most other brand 6", 8" or 10" Bench Grinders

Sheetmetal construction



Fully featured Linishall Grinder with Belt & Disc Grinding Attachment, Pedestal and Mitre Table.

# Mitre Table

#### Model 915TABLE

Designed to fit the Model 915 Belt & Disc Grinding Attachment.

Side tilting for stable grinding against disc.





- With solid cast shield over foot pedal painted in safety yellow
- Available as foot switch only or we can fit them to most of the machines in our catalogue if required







## **Polisher**

**Model BG8BUFF** 





- Suits most 200mm (8") Grinders
- · Fits either RH or LH side
- Includes Dust extraction port (Does not include taper spindle shown)





**Bench-mounted Belt Grinding Machines** 

Model 1220/50/M1 or M3 Model 1520/50/M1 or M3 Model 1520/100/M1 or M3

- Belt Grinding Attachment fitted to a continuous rated 1.1 kW (1.5 HP) TEFC Motor
- Single or 3 Phase option as indicated by model number
- 3 common belt sizes
- Longer Rubber Contact
   Wheel life with air grooves for cooling.
- Easy belt tracking with no tools required

MODEL	Belt Size	Motor
1220/50/M1	1220mm x 50mm	1 Ph ~ 240V
1220/50/M3	1220mm x 50mm	3 Ph ~ 415V
1520/50/M1	1520mm x 50mm	1 Ph ~ 240V
1520/50/M3	1520mm x 50mm	3 Ph ~ 415V
1520/100/M1	1520mm x 100mm	1 Ph ~ 240V
1520/100/M3	1520mm x 100mm 3 Ph ~ 415V	



# **Belt Grinding Attachments**

Model 1220/50 Model 1520/50 Model 1520/100

- Attaches to an electric motor (preferred) or some bench grinders
- Performance is directly related to motor power Minimum 750 W (1 HP) recommended
- 3 common belt sizes
- Longer Rubber Contact Wheel life with air grooves for cooling
- · Easy belt tracking with no tools required



MODEL	Belt Size	Contact Wheel	Drive Wheel
1220/50	1220mm x 50mm	100mm x 50 mm	175mm x 50mm
1520/50	1520mm x 50mm	100mm x 50 mm	175mm x 50mm
1520/100	1520mm x 100mm	100mm x 100 mm	175mm x 100mm



# Pedestal-mounted Belt Grinding Machines

Model 1220/50/P1 or P3 Model 1520/50/P1 or P3 Model 1520/100/P1 or P3

- Belt Grinding Attachment fitted to a continuous rated 1.1 kW (1.5 HP) TEFC Motor and mounted on a pedestal to form a free standing machine
- All pedestal units have IP65 rated switchgear fitted which includes thermal overload and no-volt release
- Single or 3 Phase option as indicated by model number.
- 3 common belt sizes
- Longer Rubber Contact Wheel life with air grooves for cooling
- Easy belt tracking with no tools required

MODEL	Belt Size	Motor
1220/50/P1	1220mm x 50mm	1 Ph ~ 240V
1220/50/P3	1220mm x 50mm	3 Ph ~ 415V
1520/50/P1	1520mm x 50mm	1 Ph ~ 240V
1520/50/P3	1520mm x 50mm	3 Ph ~ 415V
1520/100/P1	1520mm x 100mm	1 Ph ~ 240V
1520/100/P3	1520mm x 100mm 3 Ph ~ 415V	



# **Grinding**



# **Heavy-duty Linishers**Model 1220/100/P1

Model 1220/100/P1 Model 2000/75/P1 or P3 Model 2000/150/P3 Model 2000/220/P3

- Fully guarded with hinged flap on top for platen linishing
- Front dust chute
- Rear dust extractor port
- Front eye guard
- Tool rests
- Adjustable (by swivelling about pivot point) for height
- Simple tracking & belt change
- 1 or 3 Phase options as indicated by model number
- 4 belt sizes: 1220 x 100mm 2000 x 75 mm

2000 x 150 mm 2000 x 220 mm



MODEL	Belt Size	Motor
1220/100/P1	1220mm x 100mm	1.5kW (2HP)
2000/75/P1	2000mm x 75mm	3.0kW (4HP) ~ 1Ph
2000/75/P3	2000mm x 75mm	3.0kW (4HP) ~ 3Ph
2000/150/P3	2000mm x 150mm	4.0kW (5HP) ~ 3Ph
2000/220/P3	2000mm x 220mm	4.0kW (5HP) ~ 3Ph







# **Pipe & Tube Notcher/Grinder**

#### Model PN-MBS100x2000

Combination Tube / Surface / Linishall grinding machine

- 2 speed motor (plus Forward/Reverse)
- 2.2 / 2.8 kW 3 PH
- 2000 x 100mm belt size

 Comes with 42mm roller as standard (additional rollers available for purchase 20, 25, 32, 50 & 65mm)



## **Rubber Contact Wheels**

- Grooved to create air flow for natural cooling effect
- Crowned to assist belt tracking
- · Large size range to fit most Linishing machines or custom applications. Can be attached to a motor, or suitably powered grinder, and used in conjunction with a Backstand Idler



Wheel Size		Replacement Wheel only	Complete with spindle or mounting hub
100mm dia x 50mm wide	(4" x 2")	RCW420	RCW421
100mm dia x 100mm wide	(4" x 4")	RCW440	RCW441
122mm dia x 100mm wide	(5" x 4")	RCW122/100	(Suits Linisher 1220/100)
200mm dia x 75mm wide	(8" x 3")	RCW200/75	(Suits Linisher 2000/75)
200mm dia x 150mm wide	(8" x 6")	RCW200/150	(Suits Linisher 2000/150)
200mm dia x 220mm wide	(8" x 9")	RCW200/220	(Suits Linisher 2000/220)



# **Abrasive** (Linishing) Belts

To suit all Linishall, and most other



Sizes	915 x 50, 1220 x 50, 1520 x 50, 1520 x 100, 2000 x 75, 2000 x 150, 2000 x 220
Grits	40, 60, 80 or 120G

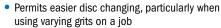
## **Abrasive Discs**

Suits Linishall 915 Belt & Disc Grinding Attachment and other brands.

- 178mm (7") diameter
- Pack of 10 60, 80 or 120G and Mixed Grit
- Stick on or "Hook & Loop" types
- "Hook & Loop" conversion disc available

# **Hook & Loop Conversion Disc**

The Conversion Disc has adhesive on one side and "hooks" on the other to allow replacement of stick-on type abrasive discs with "Hook & Loop" backed ones.



- Fits LINISHALL Model 915 and all other machines taking a 178mm (7") disc
- Available as Conversion Disc only, or as a Starter Pack with converter plus 5 assorted grit discs to suit

## **Grinding Wheels**

In medium & fine grits. To suit bench grinders:

- 150mm (6")
- 200mm (8")
- 250mm (10")



## Wire Wheels

To suit bench grinders:

- 150mm (6")
- 200mm (8")



## **Taper Spindles**

To take polishing & buffing mops. Models for:

- BG8 Grinder (M16 thread)
- BG10 Grinder (M18 thread)
- Other Grinders (M20 thread)
- Left Hand & Right Hand Models

MODEL	Grinder Model	Thread Size	Length
BG8-LHTS or BG8-RHTS	BG8	M16	130mm
BG10-LHTS or BG10-RHTS	BG10	M18	140mm
M20-LHTS or M20-RHTS	Others	M20	140mm



